

# NC 迴轉成型機

## NC ROTARY PRESS





# ACORP規格一覽表

## ACORP TECHNICAL SPECIFICATIONS



| ACORP (ACORP TECHNICAL SPEC.) |                                                |             |         |                    |               |          |               |
|-------------------------------|------------------------------------------------|-------------|---------|--------------------|---------------|----------|---------------|
| 本體稱呼                          | BODY NAME                                      | ACORP - 220 |         | ACORP-320          |               | 420      | 520           |
| 規格                            | 稱呼名                                            | SPEC        | NAME    | 220 - 8            | 220 - 12 - 16 | 320 - 12 | 320 - 20 - 24 |
| 加壓力 (TON)                     | Forming pressure (TON)                         | 6<          | 6<      | 10<                | 10<           | 20<      | 30<           |
| 金型數 (支)                       | Model QTY (PIS)                                | 8           | 16      | 12                 | 20, 24        | 8, 10    | 8, 10         |
| 金型間尺寸 (mm)                    | Model distance (mm)                            | 220         | 220     | 320                | 320           | 420      | 520           |
| 最大引下量 (mm)                    | MAX. leading height (mm)                       | 27          | 27      | 42                 | 27            | 60       | 80            |
| 最大引下量時<br>下型插入尺寸 (mm)         | Die thickness - MAX. leading height (mm)       | 4           | 4       | 4                  | 4             | 5        | 5             |
| 雌型長度 (mm)                     | Die thickness (mm)                             | 31          | 31      | 44                 | 31            | 65       | 85            |
| 充填量(最大~最小)(mm)                | Filling volume(MAX.~MIN)(mm)                   | 0 ~ 22      | 0 ~ 22  | 0 ~ 37             | 0 ~ 22        | 0 ~ 50   | 0 ~ 70        |
| 最低吐量 (mm)                     | MAX. leading height - MAX. filling volume (mm) | 5           | 5       | 5                  | 5             | 5        | 5             |
| 上加壓凸輪移動量(mm)                  | Upper cam stroke (mm)                          | 0 ~ 15      | 0 ~ 15  | 0 ~ 20             | 0 ~ 20        | 0 ~ 50   | 0 ~ 50        |
| 下加壓凸輪移動量(mm)                  | Down cam stroke (mm)                           | 0 ~ 30      | 0 ~ 30  | 0 ~ 35             | 0 ~ 30        | 0 ~ 50   | 0 ~ 50        |
| 上加壓凸輪角度調整量(度)                 | Angle variety of upper cam (degree)            | 5°          | 5°      | 5°                 | 5°            | 5°       | 5°            |
| 中棒座厚度 (mm)                    | MID. holder base thickness (mm)                | 14          | ×       | 14                 | ×             | 18       | 18            |
| 下壓棒2分割型                       | Down holder two cutting ways                   | ◎           | ×       | ◎                  | ×             | ◎        | ◎             |
| 下壓棒G <sub>2</sub> 埋入          | Down holder material with G <sub>2</sub>       | ◎           | ◎       | ◎                  | ◎             | ◎        | ◎             |
| 上壓棒外徑 (mm)                    | Upper holder O.D. (mm)                         | 30          | 22      | 40                 | 28, 22        | 65       | 75            |
| 下壓棒外徑 (mm)                    | Down holder O.D. (mm)                          | 30          | 22      | 40                 | 28, 22        | 65       | 75            |
| 上壓棒 90° 雙 KEY<br>(特殊配件)       | Upper holder two key ways with 90° (optional)  |             |         |                    |               |          |               |
| RPM(迴轉盤) (RPM)                | RPM (rotary plate) (RPM)                       | 1 ~ 60      | 1 ~ 60  | 1 ~ 50             | 1 ~ 50        | 1 ~ 30   | 1 ~ 30        |
| 淨重 (kg)                       | Net weight (kg)                                | 1500        | 1500    | 2500               | 2500          | 6000     | 7000          |
| 包裝後重量 (kg)                    | Gross weight (kg)                              | 1800        | 1800    | 3000               | 3000          | 6500     | 7500          |
| 包裝後尺寸(木箱)(mm)                 | Packing dimension (seaworthy wooden case) (mm) |             |         | 2150 > 1350 x 2500 |               |          |               |
| 儲料筒容量 (kg)                    | Hopper volume (kg)                             | 30          | 30      | 50                 | 50            | 100      | 100           |
| 電腦操作盤(CNC32位元<br>特殊配件)        | Panel (CNC32bit optional)                      |             |         |                    |               |          |               |
| 所需動力1. (AC伺服馬達<br>特殊配件)       | Power 1. (AC, servo motor optional)            | 5.5 KW      | 5.5 KW  | 11 KW              | 11 KW         | 18.5 KW  |               |
| 所需動力2. (AC伺服馬達<br>特殊配件)       | Power 2. (AC, servo motor optional)            |             |         |                    |               |          |               |
| 迴轉盤交換方式                       | Rotary plate switchable                        | ◎           | ◎       | ◎                  | ◎             | ◎        | ◎             |
| 成型尺寸 (mm)                     | Forming dimension (mm)                         | O.D.: 10    | O.D.: 5 | O.D.: 12           | O.D.: 6       | O.D.: 20 | O.D.: 30      |

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